

Lead-Free/Normal Tg/Low CTE

特性 (Feature)

- 无铅兼容FR-4.0板材
Lead-free compatible
- 优良的耐热性
Excellent thermal reliability
- 低的Z轴热膨胀系数
Low Z-CTE
- 良好的耐CAF性能
Anti-CAF capability
- 较低吸水率
Low water absorption

应用 (Application)

- 电脑及笔记本电脑
Computer and NB
- 仪器仪表
Instruments
- 消费电子
Consumer electronics
- 汽车电子
Automotive electronics

板材性能 (Laminate Properties)

Test Item 测试项目	Test Method (IPC-TM-650) 测试方法	Test Condition 处理条件	Unit 单位	Specification 规格值 (IPC-4101E/101)	Typical Value 典型值		
Thermal 热性能	Thermal Stress 热应力	2.4.13.1	Float 288 °C/ Unetched	Sec	≥10	≥240	
	Glass Transition (Tg) 玻璃化转变温度	2.4.25	E-2/105 DSC	°C	≥135	142	
	CTE/ Z-Axis Expansion Z-轴热膨胀系数	2.4.24	Alpha 1	ppm/ °C	≤60	45	
			Alpha 2		≤300	240	
	X/Y CTE X/Y-轴热膨胀系数	2.4.24	50 - 260 °C	%	≤4.0	3.5	
	T-260	2.4.24.1	40 °C - 125 °C	ppm/ °C	—	12/15	
	T-288	2.4.24.1	TMA	min	≥30	> 60	
	TD(5% weight loss)	2.4.24.6	TMA	min	≥5	>15	
Flammability 燃烧性	UL94	TGA	°C	>310	330		
Electrical 电性能	Surface Resistivity 表面电阻	2.5.17.1	C-96/35/90	MΩ	≥10 ⁴	2.2×10 ⁸	
	Volume Resistivity 体积电阻	2.5.17.1	C-96/35/90	MΩ-cm	≥10 ⁶	3.1×10 ⁹	
	Dielectric Breakdown 击穿电压	2.5.6	D-48/ 50+D-0.5/ 23	kV	≥40	63	
	Dielectric Constant 介电常数	2.5.5.2	Etched (RC 50%)	@ 1 MHz	—	≤5.4	4.8
				@ 1 GHz			4.6
	Loss Tangent 介质损耗	2.5.5.2	Etched (RC 50%)	@ 1 MHz	—	≤0.035	0.015
				@ 1 GHz			0.016
CTI 相对漏电起痕指数	IEC60112	A	V	—	>175		
Arc Resistance 耐电弧性	2.5.1	D-48/ 50+D-0.5/ 23	Sec	≥60	125		
Mechanical 机械性能	Peel Strength (1 oz.) 铜箔剥离强度	2.4.8	125 °C	N/ mm	≥0.70	1.4	
			Float 288 °C/ 10 Sec		≥1.05	1.6	
			After Process Solution		≥0.80	1.2	
	Flexural Strength 抗弯强度	2.4.4		Length Direction	N/ mm ²	≥415	550
Cross Direction				≥345		496	
Moisture Absorption 吸水率	2.6.2.1	D-24/23	%	≤0.5	0.10		

Remarks:

- Typical Values for reference only.
- Standard Values according to IPC-4101E/ 101
- Typical Value of Specimen thickness is 1.6mm (8*7628)

注:

- 典型值只供参考
- 规格值参照 IPC-4101E/ 101
- 样品的厚度为 1.6mm (8*7628)

KB-6164 板材清单 (Laminate List)

Thickness 厚度 (mm)	Size 尺寸 (Inch)	Copper foil Type 铜箔类型
0.05-3.20	37" × 49" , 41" × 49" , 43" × 49" 74" × 49" , 82" × 49" , 86" × 49"	Reverse treated copper foil RTF铜箔 : 1/3OZ—3OZ HTE copper foil HTE铜箔 : 1/3OZ—3OZ

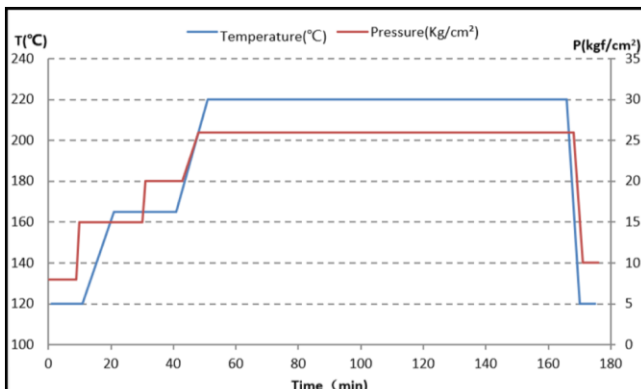
KB-6064 半固化片清单 (Prepreg List)

UL Designation UL型号	PP style 类型	R/C(%) 树脂含量	Dk±0.2 (1GHz) 介电常数	Df±10% (1GHz) 介质损耗	Thickness(mil) 压合厚度
KB-6064	106	70±2	4.2	0.017	1.9±0.30
		76±2	4.1	0.018	2.4±0.40
	1067	68±2	4.2	0.017	2.2±0.30
		74±2	4.1	0.018	2.8±0.40
	1080	62±2	4.3	0.016	2.8±0.30
		65±2	4.2	0.017	3.1±0.40
		68±2	4.2	0.017	3.4±0.40
	3313	55±2	4.5	0.017	3.8±0.30
		58±2	4.4	0.017	4.2±0.40
	2116	52±2	4.5	0.016	4.6±0.40
		55±2	4.5	0.016	5.0±0.40
		58±2	4.4	0.016	5.4±0.50
	1506	46±2	4.6	0.015	6.2±0.40
		50±2	4.5	0.016	6.8±0.50
	7628	43±2	4.7	0.015	7.3±0.40
		45±2	4.6	0.015	7.7±0.50
48±2		4.6	0.015	8.3±0.50	

KB-6064 半固化片储存 (Prepreg Storage)

储存条件(Condition)	有效期(Shelf Life)
Max. 50%RH & Max. 23°C 湿度 < 50% 及 温度 < 23°C	90 days
Max. 5°C(Normal in room temperature for at least 4h before using) 温度 < 5°C (拆包装前需在室温下回温至少4小时)	180 days

压合参数 (Recommended Process)



- Heat-up rate: 1.0-2.5 °C/ min (80 °C-140 °C)
热压升温速率: 1.0-2.5 °C/ min (80 °C-140 °C)
- Curing time: > 50min (> 180 °C)
固化时间: > 50min (> 180 °C)
- Curing pressure: 25±5 kgf/ cm²
(Vacuum Hydraulic Press)
固化压力: 25±5 kgf/ cm²
(真空液压压机)

Remarks:
This Technical Information only lists the typical values of particular specification. If the customer needs other specifications, please contact your sales representative for more information.

注:
本产品技术资料只列出指定规格的典型值, 如客户需要其他规格的资料, 请与您的销售代表联系